

STERNE, KESSLER, GOLDSTEIN & FOX P.L.L.C.

ATTORNEYS AT LAW

1100 NEW YORK AVENUE, N.W., SUITE 600

WASHINGTON, D.C. 20005-3934

www.skgf.com

PHONE: (202) 371-2600 FACSIMILE (202) 371-2540

ROBERT GREENE STERNE
EDWARD J. KESSLER
JORGE A. GOLDSTEIN
SAMUEL L. FOX
DAVID K.S. CORNWELL
ROBERT W. ESMOND
TRACY-GENE G. DURKIN
MICHELE A. CIMBALA
MICHAEL B. RAY
ROBERT E. SOKOHL
ERIC K. STEFFE
MICHAEL O. LEE

STEVEN R. LUDWIG
JOHN M. COVERT*
LINDA E. ALCORN
RAZ E. FLESHNER
ROBERT C. MILLONIG
MICHAEL V. MESSINGER
JUDITH U. KIM
TIMOTHY J. SHEA, JR.
DONALD R. MCPHAIL
PATRICK E. GARRETT
STEPHEN G. WHITESIDE
JEFFREY T. HELVEY*

HEIDI L. KRAUS
JEFFREY R. KURIN
RAYMOND MILLIEN
PATRICK D. O'BRIEN
LAWRENCE B. BUGAISKY
CRYSTAL D. SAYLES*
EDWARD W. YEE
ALBERT L. FERRO*
DONALD R. BANOWIT
PETER A. JACKMAN
MOLLY A. MCCALL
TERESA U. MEDLER

JEFFREY S. WEAVER
KRISTIN K. VIDOVICH
KENDRICK P. PATTERSON
DONALD J. FEATHERSTONE
GRANT E. REED
VINCENT L. CAPUANO
JOHN A. HARROUN*
MATTHEW M. CATLETT*
NATHAN K. KELLEY*
ALBERT J. FASULO II*
W. BRIAN EDGE*

KAREN R. MARKOWICZ**
SUZANNE E. ZISKA**
BRIAN J. DEL BUONO**
ANDREA J. KAMAGE**
NANCY J. LEITH**
TARJA H. NAUKKARINEN**

*BAR OTHER THAN D.C.
**REGISTERED PATENT AGENTS

July 21, 2000

WRITER'S DIRECT NUMBER: (202) 371-2626

INTERNET ADDRESS: SLUDWIG@SKGF.COM

Commissioner for Patents
Washington, D.C. 20231

Box: Patent Application

Re: U.S. Non-Provisional Utility Patent Application under 37 C.F.R. § 1.53(b)
Appl. No. To be assigned; Filed: July 21, 2000
For: **Methods for Producing L-Amino Acids**
Inventors: O'Donohue *et al.*
Our Ref: 1533.1010002/SRL/CMB

Sir:

The following documents are forwarded herewith for appropriate action by the U.S.
Patent and Trademark Office:

1. PTO Fee Transmittal (Form PTO/SB/17) (in duplicate);
2. PTO Utility Patent Application Transmittal (Form PTO/SB/05);
3. U.S. Utility Patent Application entitled:

Methods for Producing L-Amino Acids

and naming as inventors:

Michael R. O'Donohue, and
Paul D. Hanke

Commissioner for Patents

July 21, 2000

Page 2

the application consisting of:

1. A specification containing:
 - i. 32 pages of description prior to the claims;
 - ii. 3 pages of claims (Claims 1-23);
 - iii. a one (1) page abstract;
 - iv. 3 sheets of Formal Drawings (Figures 1A, 1B, and 1C), approval of which is respectfully requested;
 - v. Paper copy of the Sequence Listing;
4. Authorization to Treat a Reply As Incorporating An Extension of Time Under 37 C.F.R. § 1.136(a)(3) (in duplicate);
5. Statement Regarding Sequence Listing;
6. Computer readable copy of the Sequence Listing;
7. Information Disclosure Statement;
8. Form PTO-1449 (3 pages);
9. Copies of references AR1, AS1, AT1, AR2, AS2, AT2, AR3, AS3 and AT3;
10. Our check No. 28166 for \$ 822.00 to cover:

\$ 690.00	Filing fee for patent application; and
\$ 132.00	Fee for excess claims; and
11. Two return postcards.

In accordance with 37 C.F.R. § 1.821(f), the paper copy of the sequence listing and the computer readable copy of the sequence listing submitted herewith in the above application are the same.

It is respectfully requested that, of the two attached postcards, one be stamped with the filing date of these documents and returned to our courier, and the other, prepaid postcard, be

Commissioner for Patents

July 21, 2000

Page 3

stamped with the filing date and unofficial application number and returned as soon as possible. The U.S. Patent and Trademark Office is hereby authorized to charge any fee deficiency, or credit any overpayment, to our Deposit Account No. 19-0036. A duplicate copy of this letter is enclosed.

Respectfully submitted,

STERNE, KESSLER, GOLDSTEIN & FOX P.L.L.C.



Steven R. Ludwig
Attorney for Applicants
Registration No. 36,203

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

UTILITY PATENT APPLICATION TRANSMITTAL <i>(Only for new nonprovisional applications under 37 CFR § 1.53(b))</i>	Attorney Docket No.		1533.1010002/SRL/CMB
	First Inventor or Application Identifier		Michael R. O'Donohue
	Title	Methods for Producing L-Amino Acids	
	Express Mail Label No.		

<p align="center">APPLICATION ELEMENTS</p> <p><i>See MPEP chapter 600 concerning utility patent application contents</i></p>	<p><i>ADDRESS TO:</i></p> <p>Assistant Commissioner for Patents Box Patent Application Washington, DC 20231</p>
---	---

1. ☒ * Fee Transmittal Form (e.g., PTO/SB/17)
(Submit an original, and a duplicate for fee processing)
2. ☒ Specification [Total Pages 36]
(preferred arrangement set forth below)
- Descriptive title of the Invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
6. ☐ Microfiche Computer Program (Appendix)
7. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary)
- a. ☒ Computer Readable Copy
 - b. ☒ Paper Copy (identical to computer copy)
 - c. ☒ Statement verifying identity of above copies

3. ☒ Drawing(s) (35 U.S.C. 113) [Total Sheets 3]

4. ☐ Oath or Declaration [Total Pages _____]

- a. ☐ Newly executed (original or copy)
- b. ☐ Copy from a prior application (37 CFR 1.63(d)) *(for continuation/divisional with Box 17 completed)*
[Note Box 5 below]
- i. ☐ DELETION OF INVENTOR(S)
Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR §§ 1.63(d)(2) and 1.33(b).

5. ☐ **Incorporation By Reference** (*useable if Box 4b is checked*)
The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.

ACCOMPANYING APPLICATION PARTS

8. ☐ Assignment Papers (cover sheet & document(s))
9. ☐ 37 CFR 3.73(b) Statement (when there is an assignee) ☐ Power of Attorney
10. ☐ English Translation Document (*if applicable*)
11. ☒ Information Disclosure Statement (IDS)/PTO-1449 ☒ Copies of IDS Citations
12. ☐ Preliminary Amendment
13. ☒ Return Receipt Postcard (MPEP 503)
(*Should be specifically itemized*)
14. ☐ *Small Entity Statement(s) (*PTO/SE/09-12*) ☐ Statement filed in prior application, Status still proper and desired
15. ☐ Certified Copy of Priority Document(s)
(*if foreign priority is claimed*)
16. ☒ Other 37 C.F.R. § 1.136(a)(3) Authorization
- ☐ Other:

**NOTE FOR ITEMS 1 & 14 IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. §1.28).*


17. If a CONTINUING APPLICATION, check appropriate box, and supply the requisite information below and in a preliminary amendment

- ☐
- Continuation
- ☐
- Divisional
- ☐
- Continuation-in-Part (CIP) of prior application No: /

Prior application information: Examiner _____ Group/Art Unit: _____

18. CORRESPONDENCE ADDRESS

<input type="checkbox"/> <i>Customer Number or Bar Code Label</i> <div style="border: 1px dashed black; width: 450px; height: 50px; display: flex; align-items: center; justify-content: center; margin: 5px;"> <i>(Insert Customer No. or Attach bar code label here)</i> </div>						or <input checked="" type="checkbox"/> <i>Correspondence address below</i>					
<i>NAME</i>		STERNE, KESSLER, GOLDSTEIN & FOX P.L.L.C.									
		Attorneys at Law									
<i>ADDRESS</i>		Suite 600, 1100 New York Avenue, N.W.									
<i>CITY</i>		Washington		<i>STATE</i>		DC		<i>ZIP CODE</i>		20005-3934	
<i>COUNTRY</i>		USA		<i>TELEPHONE</i>		(202) 371-2600		<i>FAX</i>		(202) 371-2540	

NAME (Print/Type)	Steven R. Ludwig	Registration No. (Attorney/Agent)	36,203
SIGNATURE		Date	July 21, 2000

ID G6PI_MYCTU STANDARD; PRT; 553 AA.
AC P77895;
DT 15-JUL-1998 (Rel. 36, Created)
DT 15-JUL-1998 (Rel. 36, Last sequence update)
DT 30-MAY-2000 (Rel. 39, Last annotation update)
DE GLUCOSE-6-PHOSPHATE ISOMERASE (GPI) (EC 5.3.1.9) (PHOSPHOGLUCOSE
DE ISOMERASE) (PGI) (PHOSPHOHEXOSE ISOMERASE) (PHI).
GN PGI OR RV0946C OR MTCY10D7.28.
OS Mycobacterium tuberculosis.
OC Bacteria; Firmicutes; Actinobacteria; Actinobacteridae;
OC Actinomycetales; Corynebacterineae; Mycobacteriaceae; Mycobacterium.
RN [1]
RP SEQUENCE FROM N.A.
RC STRAIN=H37RV;
RX MEDLINE; 98295987.
RA Cole S.T., Brosch R., Parkhill J., Garnier T., Churcher C., Harris D.,
RA Gordon S.V., Eiglmeier K., Gas S., Barry C.E. III, Tekaiia F.,
RA Badcock K., Basham D., Brown D., Chillingworth T., Connor R.,
RA Davies R., Devlin K., Feltwell T., Gentles S., Hamlin N., Holroyd S.,
RA Hornsby T., Jagels K., Krogh A., McLean J., Moule S., Murphy L.,
RA Oliver S., Osborne J., Quail M.A., Rajandream M.A., Rogers J.,
RA Rutter S., Seeger K., Skelton S., Squares S., Squares R., Sulston J.E.,
RA Taylor K., Whitehead S., Barrell B.G.;
RT "Deciphering the biology of Mycobacterium tuberculosis from the
RT complete genome sequence.";
RL Nature 393:537-544(1998).
CC -!- CATALYTIC ACTIVITY: GLUCOSE 6-PHOSPHATE = FRUCTOSE 6-PHOSPHATE.
CC -!- PATHWAY: INVOLVED IN GLYCOLYSIS AND IN GLUCONEOGENESIS.
CC -!- SUBCELLULAR LOCATION: CYTOPLASMIC (BY SIMILARITY).
CC -!- SIMILARITY: BELONGS TO THE GPI FAMILY.

CC This SWISS-PROT entry is copyright. It is produced through a collaboration
CC between the Swiss Institute of Bioinformatics and the EMBL outstation -
CC the European Bioinformatics Institute. There are no restrictions on its
CC use by non-profit institutions as long as its content is in no way
CC modified and this statement is not removed. Usage by and for commercial
CC entities requires a license agreement (See <http://www.isb-sib.ch/announce/>
CC or send an email to license@isb-sib.ch).

DR EMBL; Z79700; CAB02004.1; -.
DR TUBERCULIST; RV0946C; -.
DR INTERPRO; IPR001672; -.
DR PFAM; PF00342; PGI; 1.
DR PRINTS; PR00662; G6PISOMERASE.
DR PROSITE; PS00765; P_GLUCOSE_ISOMERASE_1; 1.
DR PROSITE; PS00174; P_GLUCOSE_ISOMERASE_2; 1.
KW Gluconeogenesis; Glycolysis; Isomerase.
SQ SEQUENCE 553 AA; 59974 MW; FB57DFFD16386AE4 CRC64;
MTSAPIPDIT ATPAWDALRR HHDQIGNTHL RQFFADDPGR GRELTVSVGD LYIDYSKHRV
TRETALLID LARTAHLEER RDQMFAGVHI NTSEDRAVLH TALRLPRDAE LVVDGQDVVT
DVHAVLDAMG AFTDRLRSGE WTGATGKRIS TVVNIGIGGS DLGPVMVYQA LRHYADAGIS
ARFVSNVDPA DLIATLADLD PATTLEFIVAS KTFSTLETLT NATAARRWLT DALGDAAVSR
HFVAVSTNKR LVDDFGINTD NMFGFWDWVG GRYSVDSAIG LSLMTVIGRD AFADFLAGFH
IIDRHFATAP LESNAPVLLG LIGLWYSNFF GAQSRTVLPY SNDLSRFPAY LQQLTMESNG
KSTRADGSPV SADTGEIFWG EPGTNGQHAF YQLLHQGTRL VPADFIGFAQ PLDDLPTAEG
TGSMHDLIMS NFFAQTQVLA FGKTAEIEIA DGTPAHVVAH KVMPGNRPST SILASRLTPS
VLGQIALYE HQVFTEGVVW GIDSFDQGVV ELGKTQAKAL LPVITGAGSP PPQSDSSTDG
LVRRYRTERG RAG

//

Methods for Producing L-Amino Acids

Cross-Reference to Related Applications

This application is a nonprovisional of U.S. Application No. 60/145,217, filed July 23, 1999 and U.S. Application No. 60/150,017, filed August 20, 1999, both of which contents are incorporated herein by reference.

Background of the Invention

Field of the Invention

The present invention relates, in general, to a method of producing L-amino acids and to a gene encoding phosphoglucosomerase.

Background Information

Bacterial cells are used industrially to produce amino acids by fermentation processes (Ishino, S. *et al.*, *J. Gen. Appl. Microbiol.* 37:157-165 (1991), Kinoshita, S., Nakayama, K. and Nagasaki, S., *J. Gen. Appl. Microbiol.* 4:128-129 (1958)). Although numerous research reports and reviews have appeared concerning fermentation processes and the mechanisms of accumulation of amino acids, more progress needs to be made to increase the yields of amino acids from microorganisms (Ishino, S. *et al.*, *J. Gen. Appl. Microbiol.* 37:157-165 (1991), Aida, K. *et al.*, eds., "Biotechnology of Amino Acid Production," Kodansha (Tokyo)/Elsevier (New York) (1986) and Marx, A. *et al.*, *Metabolic Engineering* 1:35-48 (1999)).

There has been some success in using metabolic engineering to direct the flux of glucose derived carbons toward aromatic amino acid formation (Flores, N. *et al.*, *Nature Biotechnol.* 14:620-623 (1996)). However, the successful application in producer strains has not yet been documented (Berry, A., *TIBTECH* 14:250-256 (1996)).

Metabolic engineering relates to manipulation of the flow of carbons of starting materials, such as carbohydrates and organic acids, through the variety

of metabolic pathways during fermentation. Studies have been done, for example, on the central metabolism of *Corynebacterium glutamicum* using ¹³C NMR studies (Ishino, S. *et al.*, *J. Gen. Appl. Microbiol.* 37:157-165 (1991), Marx, A. *et al.*, *Biotechnology and Bioengineering* 49:111-129 (1996)). Additionally, also using ¹³C NMR, Walker *et al.* (Walker, T. *et al.*, *J. Biol. Chem.* 257:1189-1195 (1982)) analyzed glutamic acid fermentation by *Microbacterium ammoniaphilum*, and Inbar *et al.* (Inbar, L. *et al.*, *Eur. J. Biochem.* 149:601-607 (1985)) studied lysine fermentation by *Brevibacterium flavum*.

The present invention solves a problem of improving yields of amino acids during fermentation using metabolic engineering.

Summary of the Invention

The present invention provides a method of producing L-amino acids by culturing altered bacterial cells having increased amounts of NADPH as compared to unaltered bacterial cells, whereby L-amino acid yields from said altered bacterial cells are greater than yields from unaltered bacterial cells.

The present invention also provides a method of producing a bacterial cell with a mutated phosphoglucose isomerase (*pgi*) gene comprising (a) subcloning an internal region of the *pgi* gene into a suicide vector; and (b) inserting said suicide vector into a bacterial genome, via homologous recombination, whereby a bacterial cell with an altered *pgi* gene is produced. The invention further provides an altered bacterial cell produced according to this method.

The invention also provides a vector useful according to this method.

The present invention further provides isolated nucleic acid molecules comprising a polynucleotide encoding the *Corynebacterium glutamicum* phosphoglucose isomerase polypeptide having the amino acid sequence shown in Figure 1 (SEQ ID NO:2) or one of the amino acid sequence encoded by the DNA clone deposited in a bacterial host as NRRL Deposit Number B-30174 on August 17, 1999.

The present invention also relates to recombinant vectors, which include the isolated nucleic acid molecules of the present invention, and to host cells

containing the recombinant vectors, as well as to methods of making such vectors and host cells and for using them for production of Pgi polypeptides or peptides by recombinant techniques.

The invention further provides an isolated Pgi peptide having an amino acid sequence encoded by a polynucleotide described herein.

Further advantages of the present invention will be clear from the description that follows.

Brief Description of the Figures

Figure 1A-1C shows the nucleotide (SEQ ID NO:1) and deduced amino acid (SEQ ID NO:2) sequences of *pgi*. The Pgi peptide has a deduced molecular weight of about 59 KDa.

Detailed Description of the Invention

It has been determined herein that increased amounts of NADPH in a bacterial cell increase product yield, specifically in anabolic processes where NADPH is a limiting factor. A way of carrying chemical energy from reactions of catabolism to the energy-requiring reactions of biosynthesis, such as the formation of amino acids, is in the form of hydrogen atoms or electrons. To be effective as reducing agents, hydrogen atoms must have considerable free energy. Such high-energy hydrogen atoms are obtained from cell fuels by dehydrogenases, which catalyze removal of hydrogen atoms from fuel molecules and their transfer to specific coenzymes, particularly to the oxidized form of nicotinamide adenine dinucleotide phosphate (NADP⁺). The reduced, or hydrogen-carrying, form of this coenzyme, designated NADPH, is a carrier of energy-rich electrons from catabolic reactions to electron-requiring biosynthetic reactions.

The present invention provides a method for producing L-amino acids by culturing altered bacterial cells having increased amounts of NADPH as

compared to unaltered bacterial cells whereby L-amino acid yields from said altered bacterial cells are greater than yields from unaltered bacterial cells. Preferred amino acids are L-lysine, L-threonine and L-isoleucine. As used herein, an altered bacterial cell is defined as a bacterial cell which has increased amount of NADPH as compared to an unaltered bacterial cell.

In one preferred embodiment, an "altered" bacterial cell is a "mutated" bacterial cell. A "mutation" is any detectable change in the genetic material which can be transmitted to daughter cells. A mutation can be any (or a combination of) detectable, unnatural change affecting the chemical or physical constitution, mutability, replication, phenotypic function, or recombination of one or more deoxyribonucleotides; nucleotides can be added, deleted, substituted for, inverted, or transposed to new positions with and without inversion. Mutations can occur spontaneously and can be induced experimentally by application of mutagens or recombinant DNA technology. A mutant variation of a nucleic acid molecule results from a mutation. A mutant polypeptide can result from a mutant nucleic acid molecule.

Additionally, an altered or mutated bacterial cell can be genetically "mutated" to yield an increased amount of NADPH as compared to the genetically "unmutated" cell.

An increased amount of NADPH in the altered bacterial cell results in increased production of amino acids. Preferably, in an altered bacterial cell, amino acid yields are increased over yields from the unaltered cell from greater than about 1%, and preferably from about 1% to about 100%, preferably from about 2% to about 80%, and more preferably, from about 5% to about 60%, and even more preferably from about 10% to about 80%. As used herein, "yield" is defined as grams of amino acid produced, multiplied by 100, divided by grams of glucose consumed.

In agreement with the present invention, the altered bacterial cell of the present invention is cultured in a culture medium that comprises a carbon source and a nitrogen source. The carbon source can be, for example, arabinose, cellobiose, fructose, glucose, lactose, maltose, mannose, rhamnose, raffinose, sorbose, sucrose, trehalose, pyruvate, or succinate. The carbon source is

preferably at an initial concentration of 0.1 to 10%, preferably 0.5 to 6.0% by weight. All of the carbon source can be added to the medium before the start of culturing, or it can be added step by step or continuously during culturing.

The medium used herein can be solid or liquid, synthetic (*i.e.* man-made) or natural, and contains sufficient nutrients for the cultivation of the altered bacterial cell of the present invention. Preferably, the medium employed is a liquid medium, more preferably a synthetic liquid medium.

The natural or synthetic culture media used in the above and below described embodiments of the invention also contain a nitrogen source, suitable inorganic salts, and, as appropriate, various trace nutrients, growth factors and the like suitable for cultivation of the altered bacterial cell, and can also contain at least one supplementary carbon source. The amount of each of these additional ingredients to be employed is preferably selected to maximize amino acid production. Such amounts can be determined empirically by one skilled in the art according to the various methods and techniques known in the art.

Illustrative examples of suitable supplemental carbon sources include, but are not limited to: other carbohydrates, such as glucose, fructose, sucrose, starch or starch hydrolysate, cellulose hydrolysate and molasses; organic acids, such as acetic acid, propionic acid, lactic acid, formic acid, malic acid, citric acid, and fumaric acid; and alcohols, such as glycerol, inositol, mannitol and sorbitol.

Illustrative examples of suitable nitrogen sources include, but are not limited to: ammonia, including ammonia gas and aqueous ammonia; ammonium salts of inorganic or organic acids, such as ammonium chloride, ammonium nitrate, ammonium phosphate, ammonium sulfate and ammonium acetate; urea; nitrate or nitrite salts, and other nitrogen-containing materials, including amino acids as either pure or crude preparations, meat extract, peptone, fish meal, fish hydrolysate, corn steep liquor, casein hydrolysate, soybean cake hydrolysate, yeast extract, dried yeast, ethanol-yeast distillate, soybean flour, cottonseed meal, and the like.

Illustrative examples of suitable inorganic salts include, but are not limited to: salts of potassium, calcium, sodium, magnesium, manganese, iron,

cobalt, zinc, copper, molybdenum, tungsten and other trace elements, and phosphoric acid.

Illustrative examples of appropriate trace nutrients, growth factors, and the like include, but are not limited to: coenzyme A, pantothenic acid, pyridoxine-HCl, biotin, thiamine, riboflavin, flavine mononucleotide, flavine adenine dinucleotide, DL-6,8-thioctic acid, folic acid, Vitamin B₁₂, other vitamins, bases such as adenine, uracil, guanine, thymine and cytosine, L amino acids, sodium thiosulfate, *p- or r*-aminobenzoic acid, niacinamide, nitriloacetate, and the like, either as pure or partially purified chemical compounds or as present in natural materials. Cultivation of the inventive microorganism strain can be accomplished using any of the submerged fermentation techniques known to those skilled in the art, such as airlift, traditional sparged -agitated designs, or in shaking culture.

The culture conditions employed, including temperature, pH, aeration rate, agitation rate, culture duration, and the like, can be determined empirically by one skilled in the art to maximize amino acid production. The selection of specific culture conditions depends upon factors such as medium composition and type, culture technique, and similar considerations.

After cultivation for a sufficient period of time, until one or more kinds of amino acids that have accumulated in the cells and/or culture broth can be isolated according to any of the known methods including ion exchange chromatography, gel filtration, solvent extraction, affinity chromatography, or any combination thereof. Any method that is suitable with the conditions employed for cultivation can be used.

Preferred bacterial cells are *Corynebacterial* species and *Escherichia coli*. Preferred among bacterial cells are *Corynebacterium glutamicum* cells. As used herein, *Brevibacterium flavum* and *Brevibacterium lactofermentum* are synonymous with *Corynebacterium glutamicum*.

In the present invention, in general, increased NADPH within a microorganism is achieved by altering the carbon flux distribution between the glycolytic and pentose phosphate pathways of that organism. As used herein, "carbon flux" refers to the number of glucose molecules which proceed down a particular metabolic path relative to competing paths.

Preferably, NADPH availability is increased by increasing the carbon flux through the oxidative branch of the pentose phosphate pathway. Theoretically, 12 NADPH's are generated per glucose when glucose is exclusively metabolized in the pentose phosphate pathway, but only two NADPH's are produced per glucose metabolized in the TCA cycle (tricarboxylic acid, also called the citric acid cycle). Ishino, S. *et al.*, *J. Gen. Appl. Microbiol.* 37:157-165 (1991). The present invention provides a method of producing L-amino acids by culturing an altered bacterial cell which has an increase in the carbon flux through the pentose phosphate pathway.

Most of the glucose catabolized in living organisms proceeds through glycolysis resulting in the formation of pyruvate. The pentose phosphate pathway, also called the hexose monophosphate shunt, is an alternative route for glucose catabolism. The pentose phosphate pathway produces NADPH and under lysine fermentation conditions is more active. Ishino, S. *et al.*, *J. Gen. Appl. Microbiol.* 37:157-165 (1991).

In the present invention, an altered bacterial cell can be one in which carbon flux through the oxidative branch of the pentose phosphate pathway is increased. Specifically, in the present invention, an altered bacterial cell can be one which has an increased amount of one or more enzymes involved in the pentose phosphate pathway. Such pentose phosphate enzymes are selected from the group comprising glucose 6-phosphate dehydrogenase, transketolase, transaldolase, ribulose 5-phosphate-3-epimerase, ribulose 5-phosphate isomerase and 6-phosphogluconate dehydrogenase, and 6-phosphogluconolactonase.

In a preferred embodiment, the present invention further provides a method of producing L-amino acids by culturing an altered bacterial cell with an increased amount of malic enzyme relative to an unaltered cell. Malic enzyme catalyzes the reaction of malate with NADP^+ to produce pyruvate, carbon dioxide, NADPH and H^+ .

In a preferred embodiment, the present invention further provides a method of producing L-amino acids by culturing an altered bacterial cell with an increased amount of isocitrate dehydrogenase relative to an unaltered cell.

Isocitrate dehydrogenase catalyzes the reaction of isocitrate with NADP⁺ to produce α -ketoglutarate, carbon dioxide, NADPH and H⁺.

Both glycolysis and the pentose phosphate pathway compete for glucose. In the present invention, an altered bacterial cell can be one in which a decrease or blockage of the carbon flux through glycolysis results in an increase in the carbon flux through the oxidative branch of the pentose phosphate pathway. As used in the present invention, an altered bacterial cell can be one in which a decrease in carbon flux through glycolysis is achieved through decreasing the amount of one or more enzyme(s) involved in glycolysis. Preferred enzymes are 6-phosphoglucose isomerase, fructose diphosphate aldolase, D-glyceraldehyde phosphate dehydrogenase, phosphoglycerate kinase, phosphoglycerate mutase, endolase or pyruvate kinase. A preferred enzyme is 6-phosphoglucose isomerase.

A preferred method of decreasing the amount of a glycolytic enzyme in an altered bacterial cell is by mutating the gene which encodes the enzyme. As used herein, preferred is blocking (null) or weakening (decreased) expression of the gene encoding 6-phosphoglucose isomerase ("*pgi*").

A preferred method of blocking (null) or weakening (decreased) expression of genes encoding enzymes involved in glycolysis is by using suicide vectors (also called integrative vectors). As used herein, a suicide vector is defined as a vector which does not replicate autonomously within a particular organism, which then is introduced into the cell and recombines into a homologous region of the organism's chromosome to cause insertional inactivation of the homologous gene. Insertional inactivation of the gene is achieved by disrupting the reading frame of the gene. Insertional inactivation of the gene occurs only if an internal portion of the gene is used as the homologous region.

Recombinant constructs can be introduced into the bacterial cells of the present invention using well known techniques such as transduction, transfection, transvection, conjugation, electroporation, electrotransformation, calcium phosphate transfection, DEAE-dextran mediated transfection, cationic lipid-mediated transfection, and transformation or other methods. Such methods are

described in many standard laboratory manuals, such as Davis *et al.*, "Basic Methods in Molecular Biology," (1986).

In a preferred embodiment, the altered bacterial cell is produced by (a) subcloning an internal region of the *pgi* gene into a suicide vector; and (b) inserting said suicide vector into a bacterial genome via homologous recombination. An internal region can be defined as a contiguous DNA sequence between but not including the initiation codon and final codon of the open reading frame (ORF) in question. Preferably an internal region is chosen which will facilitate genomic integration and result in the expression of a non-functional polypeptide from the ORF in question.

In certain preferred embodiments, the suicide vectors can be inducible, mutant-specific and/or condition-specific. Particularly preferred among such vectors are those inducible by environmental factors that are easy to manipulate, such as temperature and nutrient additives. Other suitable environmental factors will be readily apparent to the skilled artisan.

The altered bacterial cells of the present invention can be transformed with suicide vectors which optionally include at least one marker gene. Such markers include amikacin, augmentin (amoxicillin plus clavulonic acid), ampicillin, cefazolin, cefoxitin, ceftazidime, ceftiofur, cephalothin, chloramphenicol, enrofloxacin, erythromycin, florfenicol, gentamicin, imipenem, kanamycin, sarafloxacin, tetracycline, ticarcillin, streptomycin, spectinomycin, hygromycin, trimethoprim or tilmicodin resistance genes. Preferred markers include chloramphenicol and/or kanamycin resistance genes. Other suitable markers will be readily apparent to the skilled artisan.

An illustrative example of the use of suicide vectors is as follows: an internal region of a gene is amplified via the polymerase chain reaction, and the fragment resulting from the amplification is subcloned into a suicide vector which includes an antibiotic resistance marker gene, and the suicide vector is transformed into the original organism. The recovery of antibiotic resistant clones implies insertional inactivation of the homologous gene. The suicide vector used can include any plasmid incapable of autonomous replication in the target organism. In cases where the target organism is not *Escherichia coli*, Col

E1 based replicons are preferred. Among Col E1 based replicons pBGS131 (American Type Culture Collection (ATCC), Manassas, VA, Deposit No. 37443) is preferred.

In a preferred embodiment, the present invention further provides a method of producing a bacterial cell with a mutated *pgi* gene. In a particularly preferred embodiment, the invention provides a method of producing a bacterial cell with a mutated *pgi* gene comprising (a) subcloning an internal region of the *pgi* gene into a suicide vector; and (b) inserting said suicide vector into a bacterial genome via homologous recombination whereby a bacterial cell with an altered *pgi* gene is produced.

In a further embodiment, the present invention provides a bacterial cell produced according to the above-described methods.

An illustrative example of production of an altered bacterial cell follows. A region of the *Corynebacterium glutamicum* (*C. glutamicum*) *pgi* gene which encodes 6-phosphoglucose isomerase (a glycolytic enzyme), is amplified by PCR using suitable primers. Preferably, the PCR primers are those listed in SEQ ID NO:3 and SEQ ID NO:4, which contain the recognition sequence for the restriction enzyme Hind III. Following restriction with Hind III, the PCR product, is then subcloned into the suicide vector pBGS131. The resulting subclone is designated pDPT_{pgi}2. The subclone pDPT_{pgi}2 is then transformed into *C. glutamicum* and kanamycin resistant colonies are selected for on appropriate media. The isolation of kanamycin resistant colonies implies that an integration event has occurred. Predominantly the integration occurs via homologous recombination resulting in disruption of the *pgi* gene.

Another preferred method of producing an altered bacterial cell is by blocking or weakening expression of the appropriate gene through alteration of the promoter in front of the gene. Preferred is by using a different promoter from any source or changing the nucleotide sequence of the native promoter. Preferred among methods of changing the nucleotide sequence of the native promoter is PCR mutagenesis. Among known bacterial promoters suitable for this use in the present invention include the *E. coli* *lacI* and *lacZ* promoters, the T3 and T7

promoters, the *gpt* promoter, the lambda P_R and P_L promoters, the *trp* promoter, the *tac* promoter or promoters endogenous to the bacterial cells of the present invention. Also preferred is upregulation of genes encoding enzymes involved in the pentose phosphate pathway. This can be done by alteration of the promoter controlling the gene such that a stronger promoter than the native promoter is used. Another preferred way of upregulating the genes of the pentose phosphate pathway would be increasing the copy number of the genes in question through the use of genomic integration or autonomously replicating plasmids.

In a preferred embodiment, the present invention also provides a method of producing L-amino acids comprising culturing an altered bacterial cell, wherein said bacterial cell is a *Corynebacterium glutamicum* cell with a gene selected from the group consisting of a mutant *pgi* gene.

Another preferred method of producing an altered bacterial cell comprises mutating a gene which encodes an enzyme involved in glycolysis to produce blocked or weakened expression of the gene encoding the glycolytic enzyme. Illustrative examples of suitable methods for preparing mutated genes include, but are not limited to: PCR mutagenesis, *in vitro* chemical mutagenesis, oligonucleotide mutagenesis, mutagenesis by irradiation with ultraviolet light or X-rays, or by treatment with a chemical mutagen such as nitrosoguanidine (N-methyl-N'-nitro-N-nitrosoguanidine), methylmethanesulfonate, nitrogen mustard and the like; gene integration techniques, such as those mediated by insertional elements or transposons or by homologous recombination of transforming linear or circular DNA molecules; and transduction mediated by bacteriophages such as P1. These methods are well known in the art and are described, for example, in J.H. Miller, *Experiments in Molecular Genetics*, Cold Spring Harbor Laboratory Press, Cold Spring Harbor, New York (1972); J.H. Miller, *A Short Course in Bacterial Genetics*, Cold Spring Harbor Laboratory Press, Cold Spring Harbor, New York (1992); M. Singer and P. Berg, *Genes & Genomes*, University Science Books, Mill Valley, California (1991); J. Sambrook, E.F. Fritsch and T. Maniatis, *Molecular Cloning: A Laboratory Manual*, 2d ed., Cold Spring Harbor Laboratory Press, Cold Spring Harbor, New York (1989); P.B. Kaufman *et al.*, *Handbook of Molecular and Cellular Methods*

in Biology and Medicine, CRC Press, Boca Raton, Florida (1995); *Methods in Plant Molecular Biology and Biotechnology*, B.R. Glick and J.E. Thompson, eds., CRC Press, Boca Raton, Florida (1993); and P.F. Smith-Keary, *Molecular Genetics of Escherichia coli*, The Guilford Press, New York, NY (1989).

5 In a preferred embodiment, the present invention further provides an isolated or purified bacterial cell comprising a mutated *pgi* gene.

The present invention further provides isolated nucleic acid molecules comprising a polynucleotide encoding a Pgi polypeptide having the amino acid sequence shown in Figure 1 (SEQ ID NO:2). The nucleotide sequence shown in
10 Figure 1 (SEQ ID NO:1) can be obtained by sequencing the DNA clone, which was deposited on August 17, 1999 at the Agricultural Research Service Culture Collection (NRRL) under the terms of the Budapest Treaty, 1815 North University Street, Peoria, Illinois 61604, USA and given accession number B-30174. The deposited clone is in the p41-13(C01) plasmid.

15 The present invention provides an isolated nucleic acid molecule selected from the group consisting of:

- (a) a polynucleotide encoding a polypeptide comprising amino acids from about 1 to about 540 in SEQ ID NO:2;
- (b) a polynucleotide encoding a polypeptide comprising one of the amino acid sequences encoded by the DNA clone contained in
20 NRRL Deposit No. B-30174;
- (c) the complement of (a) or (b);
- (d) a polynucleotide variant created by altering the polynucleotide of (a), wherein:

- 25 (1) said altering includes a nucleotide insertion, deletion, or substitution, or any combination thereof; and
- (2) the number of alterations is equal to or less than 5 % of the total number of nucleotides present in
30 (a);

(e) a polynucleotide variant created by altering the polynucleotide of (b), wherein:

- (1) said altering includes a nucleotide insertion, deletion, or substitution, or any combination thereof; and
- (2) the number of alterations is equal to or less than 5 % of the total number of nucleotides present in (b);

(f) a polynucleotide variant created by altering the polynucleotide of (c), wherein:

- (1) said altering includes a nucleotide insertion, deletion, or substitution, or any combination thereof; and
- (2) the number of alterations is equal to or less than 5 % of the total number of nucleotides present in (c).

The present invention further provides the above nucleic acid molecule wherein said polynucleotide has the complete nucleotide sequence in SEQ ID NO:1.

The present invention further provides the above nucleic acid molecule wherein said polynucleotide has the nucleotide sequence in SEQ ID NO:1 encoding the Pgi polypeptide having the complete amino acid sequence in SEQ ID NO:2.

The present invention further provides the above nucleic acid molecule wherein said polynucleotide has a nucleotide sequence encoding the Pgi polypeptide encoded by a DNA clone contained in NRRL Deposit No. B-30174.

The present invention further provides an isolated nucleic acid molecule comprising a polynucleotide which hybridizes under stringent hybridization conditions to a polynucleotide having a nucleotide sequence identical to a nucleotide sequence in (a), (b), or (c) of the above nucleic acid molecule, wherein said polynucleotide which hybridizes does not hybridize under stringent

hybridization conditions to a polynucleotide having a nucleotide sequence consisting of only A residues or of only T residues.

The present invention further provides a method for making a recombinant vector comprising inserting the above isolated nucleic acid molecule into a vector.

The present invention further provides a vector comprising the above nucleic acid molecule. The present invention further provides a method of making a recombinant host cell comprising introducing the above vector into a host cell. The present invention further provides a host cell comprising the above vector. The present invention further provides a method for producing a Pgi polypeptide, comprising culturing the above recombinant host cell under conditions such that said polypeptide is expressed and recovering said polypeptide.

The present invention further provides an isolated polypeptide selected from the group consisting of:

- (a) a polypeptide comprising amino acids from about 1 to about 540 in SEQ ID NO:2;
- (b) a polypeptide comprising the amino acid sequence encoded by the DNA clone contained in NRRL Deposit No. B-30174;
- (c) a polypeptide variant created by altering the amino acid sequence of (a), wherein:
 - (1) said altering includes an insertion, deletion, or substitution, or any combination thereof; and
 - (2) the number of alterations is equal to or less than 5 % of the total number of amino acids present in (a);
- (d) a polypeptide variant created by altering the polynucleotide of (b), wherein:
 - (1) said altering includes an insertion, deletion, or substitution, or any combination thereof; and

- (2) the number of alterations is equal to or less than 5 % of the total number of amino acids present in (b).

Nucleic Acid Molecules

Unless otherwise indicated, all nucleotide sequences determined by sequencing a DNA molecule herein were determined using an automated DNA sequencer (such as the Model 373 from Applied Biosystems, Inc.), and all amino acid sequences of polypeptides encoded by DNA molecules determined herein were predicted by translation of a DNA sequence determined as above. Therefore, as is known in the art for any DNA sequence determined by this automated approach, any nucleotide sequence determined herein may contain some errors. Nucleotide sequences determined by automation are typically at least about 90% identical, more typically at least about 95% to at least about 99.9% identical to the actual nucleotide sequence of the sequenced DNA molecule. As is also known in the art, a single insertion or deletion in a determined nucleotide sequence compared to the actual sequence will cause a frame shift in translation of the nucleotide sequence such that the predicted amino acid sequence encoded by a determined nucleotide sequence will be completely different from the amino acid sequence actually encoded by the sequenced DNA molecule, beginning at the point of such an insertion or deletion.

Using the information provided herein, such as the nucleotide sequence in Figure 1, a nucleic acid molecule of the present invention encoding a Pgi polypeptide may be obtained using standard cloning and screening procedures.

Thus, the present invention provides a nucleotide sequence encoding the Pgi polypeptide having the amino acid sequence encoded by the clone contained in the host identified as NRRL Deposit No. B-30174 and as shown in Figures 1 (SEQ ID NOs:1 and 2).

As one of ordinary skill would appreciate, due to the possibilities of sequencing errors, the predicted Pgi polypeptide encoded by the deposited clone comprise about 540 amino acids, but may be anywhere in the range of 500 to 580 amino acids.

As indicated, nucleic acid molecules of the present invention may be in the form of RNA, such as mRNA, or in the form of DNA, including, for instance, cDNA and genomic DNA obtained by cloning or produced synthetically. The DNA may be double-stranded or single-stranded. Single-stranded DNA or RNA may be the coding strand, also known as the sense strand, or it may be the non-coding strand, also referred to as the anti-sense strand.

By "isolated" nucleic acid molecule(s) is intended a nucleic acid molecule, DNA or RNA, which has been removed from its native environment. For example, recombinant DNA molecules contained in a vector are considered isolated for the purposes of the present invention. Further examples of isolated DNA molecules include recombinant DNA molecules maintained in heterologous host cells or purified (partially or substantially) DNA molecules in solution. Isolated RNA molecules include in vivo or in vitro RNA transcripts of the DNA molecules of the present invention. Isolated nucleic acid molecules according to the present invention further include such molecules produced synthetically.

Isolated nucleic acid molecules of the present invention include DNA molecules comprising an open reading frame (ORF) shown in Figure 1 (SEQ ID NO:1); DNA molecules comprising the coding sequence for the Pgi protein shown in Figures 1 (SEQ ID NO:2); and DNA molecules which comprise a sequence substantially different from those described above but which, due to the degeneracy of the genetic code, still encode the Pgi protein. Of course, the genetic code is well known in the art. Thus, it would be routine for one skilled in the art to generate such degenerate variants.

In addition, the invention provides nucleic acid molecules having nucleotide sequences related to extensive portions of SEQ ID NO:1.

In another aspect, the invention provides isolated nucleic acid molecules encoding the Pgi polypeptide having an amino acid sequence encoded by the nucleic acid molecule deposited as NRRL Deposit No. B-30174 on August 17, 1999. The invention further provides an isolated nucleic acid molecule having the nucleotide sequence shown in Figure 1 (SEQ ID NO:1) or the nucleotide sequence of the *pgi* genomic sequence contained in the above-described deposited clone, or a nucleic acid molecule having a sequence

complementary to one of the above sequences. Such isolated molecules, particularly DNA molecules, are useful as probes for gene mapping, by in situ hybridization with chromosomes.

The present invention is further directed to fragments of the isolated nucleic acid molecules described herein. By a fragment of an isolated nucleic acid molecule having the nucleotide sequence of the deposited clone or the nucleotide sequence shown in Figure 1 (SEQ ID NOs:1) is intended fragments at least about 15 nucleotides (nt), and more preferably at least about 20 nt, still more preferably at least about 30 nt, and even more preferably, at least about 40 nt in length which are useful as diagnostic probes and primers as discussed herein. Of course, larger fragments 50, 75, 100, 125, 150, 175, 200, 225, 250, 300, 325, 350, 375, 400, 425, 450, 475, 500, 525, 550 nt in length are also useful according to the present invention as are fragments corresponding to most, if not all, of the nucleotide sequence of the deposited clone or as shown in Figure 1 (SEQ ID NOs:1). By a fragment at least 20 nt in length, for example, is intended fragments which include 20 or more contiguous bases from the nucleotide sequence of the deposited clone or the nucleotide sequence as shown in Figure 1 (SEQ ID NO:1).

In another aspect, the invention provides an isolated nucleic acid molecule comprising a polynucleotide which hybridizes under stringent hybridization conditions to a portion of the polynucleotide in a nucleic acid molecule of the invention described above, for instance, the deposited clone contained in NRRL Deposit B-30174. By "stringent hybridization conditions" is intended overnight incubation at 42°C in a solution comprising: 50% formamide, 5x SSC (150 mM NaCl, 15mM trisodium citrate), 50 mM sodium phosphate (pH 7.6), 5x Denhardt's solution, 10% dextran sulfate, and 20 g/ml denatured, sheared salmon sperm DNA, followed by washing the filters in 0.1x SSC at about 65°C.

By a polynucleotide which hybridizes to a "portion" of a polynucleotide is intended a polynucleotide (either DNA or RNA) hybridizing to at least about 15 nucleotides (nt), and more preferably at least about 20 nt, still more preferably at least about 30 nt, and even more preferably about 30-70 nt of the reference polynucleotide. These are useful as diagnostic probes and primers as discussed above and in more detail below.

By a portion of a polynucleotide of "at least 20 nt in length," for example, is intended 20 or more contiguous nucleotides from the nucleotide sequence of the reference polynucleotide (e.g., the deposited clone or the nucleotide sequence as shown in Figure 1 (SEQ ID NO:1). Of course, a polynucleotide which hybridizes only to a polyA sequence (such as the 3' terminal poly(A) tract of the pgi cDNA shown in Figure 1 (SEQ ID NO:1)), or to a complementary stretch of T (or U) residues, would not be included in a polynucleotide of the invention used to hybridize to a portion of a nucleic acid of the invention, since such a polynucleotide would hybridize to any nucleic acid molecule containing a poly (A) stretch or the complement thereof (e.g., practically any double-stranded cDNA clone).

As indicated, nucleic acid molecules of the present invention which encode a Pgi polypeptide may include, but are not limited to those encoding the amino acid sequence of the polypeptide, by itself; the coding sequence for the polypeptide and additional sequences, such as those encoding an amino acid leader or secretory sequence, such as a pre-, or pro- or prepro- protein sequence; the coding sequence of the polypeptide, with or without the aforementioned additional coding sequences, together with additional, non-coding sequences, including for example, but not limited to non-coding 5' and 3' sequences, such as the transcribed, non-translated sequences that play a role in transcription, mRNA processing, for example - ribosome binding and stability of mRNA; an additional coding sequence which codes for additional amino acids, such as those which provide additional functionalities. Thus, the sequence encoding the polypeptide may be fused to a marker sequence, such as a sequence encoding a peptide which facilitates purification of the fused polypeptide. In certain preferred embodiments of this aspect of the invention, the marker amino acid sequence is a hexa-histidine peptide, such as the tag provided in a pQE vector (Qiagen, Inc.), among others, many of which are commercially available. As described in Gentz *et al.*, *Proc. Natl. Acad. Sci. USA* 86:821-824 (1989), for instance, hexa-histidine provides for convenient purification of the fusion protein. The "HA" tag is another peptide useful for purification which corresponds to an epitope derived from the influenza hemagglutinin protein, which has been

described by Wilson *et al.*, *Cell* 37: 767 (1984). As discussed below, other such fusion proteins include the Pgi fused to Fc at the – or C-terminus.

The probes, primers, and/or nucleic acid fragments described above can be used to monitor expression of the *pgi* gene during fermentation.

5 The present invention further relates to variants of the nucleic acid molecules of the present invention, which encode portions, analogs or derivatives of the Pgi protein. Variants may occur naturally, such as a natural allelic variant. By an "allelic variant" is intended one of several alternate forms of a gene occupying a given locus on a chromosome of an organism. *Genes II*, Lewin, B.,
10 ed., John Wiley & Sons, New York (1985). Non-naturally occurring variants may be produced using art-known mutagenesis techniques.

Such variants include those produced by nucleotide substitutions, deletions or additions, which may involve one or more nucleotides. The variants may be altered in coding regions, non-coding regions, or both. Alterations in the coding regions may produce conservative or non-conservative amino acid
15 substitutions, deletions or additions. Especially preferred among these are silent substitutions, additions and deletions, which do not alter the properties and activities of the Pgi protein or portions thereof. Also especially preferred in this regard are conservative substitutions.

20 Further embodiments of the invention include isolated nucleic acid molecules comprising a polynucleotide having a nucleotide sequence at least 95%, 96%, 97%, 98% or 99% identical to (a) a nucleotide sequence encoding the polypeptide having the amino acid sequence in SEQ ID NO:2; (b) a nucleotide sequence encoding the full-length Pgi polypeptide having the complete amino
25 acid sequence encoded by the clone contained in NRRL Deposit No. B-30174; or (c) a nucleotide sequence complementary to any of the nucleotide sequences in (a) or (b).

By a polynucleotide having a nucleotide sequence at least, for example, 95% "identical" to a reference nucleotide sequence encoding a Pgi polypeptide
30 is intended that the nucleotide sequence of the polynucleotide is identical to the reference sequence except that the polynucleotide sequence may include up to five point mutations per each 100 nucleotides of the reference nucleotide

sequence encoding the Pgi polypeptide. In other words, to obtain a polynucleotide having a nucleotide sequence at least 95% identical to a reference nucleotide sequence, up to 5% of the nucleotides in the reference sequence may be deleted or substituted with another nucleotide, or a number of nucleotides up to 5% of the total nucleotides in the reference sequence may be inserted into the reference sequence. These mutations of the reference sequence may occur at the 5' or 3' terminal positions of the reference nucleotide sequence or anywhere between those terminal positions, interspersed either individually among nucleotides in the reference sequence or in one or more contiguous groups within the reference sequence.

As a practical matter, whether any particular nucleic acid molecule is at least 95%, 96%, 97%, 98% or 99% identical to, for instance, the nucleotide sequence shown in Figure 1 or to the nucleotides sequence of the deposited clones can be determined conventionally using known computer programs such as the Bestfit program (Wisconsin Sequence Analysis Package, Version 8 for Unix, Genetics Computer Group, University Research Park, 575 Science Drive, Madison, WI 53711. Bestfit uses the local homology algorithm of Smith and Waterman, *Advances in Applied Mathematics* 2: 482-489 (1981), to find the best segment of homology between two sequences. When using Bestfit or any other sequence alignment program to determine whether a particular sequence is, for instance, 95% identical to a reference sequence according to the present invention, the parameters are set, of course, such that the percentage of identity is calculated over the full length of the reference nucleotide sequence and that gaps in homology of up to 5% of the total number of nucleotides in the reference sequence are allowed.

The present application is directed to nucleic acid molecules at least 95%, 96%, 97%, 98% or 99% identical to the nucleic acid sequence shown in Figure 1 (SEQ ID NO:1) or to the nucleic acid sequence of the deposited clone, irrespective of whether they encode a polypeptide having Pgi activity. This is because even where a particular nucleic acid molecule does not encode a polypeptide having Pgi activity, one of skill in the art would still know how to use the nucleic acid molecule, for instance, as a hybridization probe or a polymerase

chain reaction (PCR) primer. Uses of the nucleic acid molecules of the present invention that do not encode a polypeptide having Pgi activity include, inter alia, isolating the *pgi* gene or allelic variants thereof in a genomic library and Northern Blot analysis for detecting *pgi* mRNA expression.

Preferred, however, are nucleic acid molecules having sequences at least 95%, 96%, 97%, 98% or 99% identical to the nucleic acid sequence shown in Figure 1 (SEQ ID NO:1) or to the nucleic acid sequence of the deposited clone which do, in fact, encode a polypeptide having Pgi protein activity. By "a polypeptide having Pgi activity" is intended polypeptides exhibiting activity similar, but not necessarily identical, to an activity of the Pgi protein of the invention, as measured in a particular biological assay.

Of course, due to the degeneracy of the genetic code, one of ordinary skill in the art will immediately recognize that a large number of the nucleic acid molecules having a sequence at least 95%, 96%, 97%, 98%, or 99% identical to the nucleic acid sequence of the deposited clone or the nucleic acid sequence shown in Figure 1 (SEQ ID NO:1) will encode a polypeptide "having Pgi protein activity." In fact, since degenerate variants of these nucleotide sequences all encode the same polypeptide, this will be clear to the skilled artisan even without performing the above described comparison assay. It will be further recognized in the art that, for such nucleic acid molecules that are not degenerate variants, a reasonable number will also encode a polypeptide having Pgi protein activity. This is because the skilled artisan is fully aware of amino acid substitutions that are either less likely or not likely to significantly effect protein function (e.g., replacing one aliphatic amino acid with a second aliphatic amino acid).

For example, guidance concerning how to make phenotypically silent amino acid substitutions is provided in Bowie, J. U. *et al.*, "Deciphering the Message in Protein Sequences: Tolerance to Amino Acid Substitutions," I:1306-1310 (1990), wherein the authors indicate that proteins are surprisingly tolerant of amino acid substitutions.

Vectors and Host Cells

The present invention also relates to vectors which include the isolated DNA molecules of the present invention, host cells which are genetically engineered with the recombinant vectors, and the production of Pgi polypeptides or fragments thereof by recombinant techniques.

The polynucleotides may be joined to a vector containing a selectable marker for propagation in a host. If the vector is a virus, it may be packaged in vitro using an appropriate packaging cell line and then transduced into host cells.

The DNA insert should be operatively linked to an appropriate promoter, such as the phage lambda PL promoter, the *E. coli lac*, *trp* and *tac* promoters to name a few. Other suitable promoters will be known to the skilled artisan. The expression constructs will further contain sites for transcription initiation, termination and, in the transcribed region, a ribosome binding site for translation. The coding portion of the mature transcripts expressed by the constructs will preferably include a translation initiating at the beginning and a termination codon (UAA, UGA or UAG) appropriately positioned at the end of the polypeptide to be translated.

As indicated, the expression vectors will preferably include at least one selectable marker. Such markers include but are not limited to kanamycin chloramphenicol, tetracycline or ampicillin resistance genes for culturing in *E. coli* and other bacteria. Representative examples of appropriate hosts include, but are not limited to, bacterial cells, such as *E. coli*, *Streptomyces* and *Salmonella typhimurium* cells; fungal cells, such as yeast cells; insect cells such as *Drosophila* S2 and *Spodoptera* Sf9 cells. Appropriate culture mediums and conditions for the above-described host cells are known in the art.

Among known bacterial promoters suitable for use in the production of proteins of the present invention include the *E. coli lacI* and *lacZ* promoters, the T3 and T7 promoters, the *gpt* promoter, the lambda PR and PL promoters and the *trp* promoter.

Thus, the present invention is also directed to expression vector useful for the production of the proteins of the present invention.

Among vectors preferred for use in bacteria include pQE70, pQE60 and pQE-9, available from Qiagen; pBS vectors, Phagescript vectors, Bluescript vectors, pNH8A, pNH16a, pNH18A, pNH46A, available from Stratagene; and ptrc99a, pKK223-3, pKK233-3, pDR540, pRIT5 available from Pharmacia. Other suitable vectors will be readily apparent to the skilled artisan.

Introduction of the construct into the host cell can be effected by calcium phosphate transfection, DEAE-dextran mediated transfection, cationic lipid-mediated transfection, electroporation, transduction, infection or other methods. Such methods are described in many standard laboratory manuals, such as Davis *et al.*, *Basic Methods In Molecular Biology* (1986).

The polypeptide may be expressed in a modified form, such as a fusion protein, and may include not only secretion signals, but also additional heterologous functional regions. For instance, a region of additional amino acids, particularly charged amino acids, may be added to the N-terminus of the polypeptide to improve stability and persistence in the host cell, during purification, or during subsequent handling and storage. Also, peptide moieties may be added to the polypeptide to facilitate purification. Such regions may be removed prior to final preparation of the polypeptide. The addition of peptide moieties to polypeptides to engender secretion or excretion, to improve stability and to facilitate purification, among others, are familiar and routine techniques in the art.

The Pgi protein can be recovered and purified from recombinant cell cultures by well-known methods including ammonium sulfate or ethanol precipitation, acid extraction, anion or cation exchange chromatography, phosphocellulose chromatography, hydrophobic interaction chromatography, affinity chromatography, hydroxylapatite chromatography and lectin chromatography. Most preferably, high performance liquid chromatography ("HPLC") is employed for purification. Polypeptides of the present invention include naturally purified products, products of chemical synthetic procedures, and products produced by recombinant techniques from a prokaryotic or eukaryotic host, including, for example, bacterial, yeast, higher plant, insect and mammalian cells. Depending upon the host employed in a recombinant

production procedure, the polypeptides of the present invention may be glycosylated or may be non-glycosylated. In addition, polypeptides of the invention may also include an initial modified methionine residue, in some cases as a result of host-mediated processes.

Pgi Polypeptides and Fragments

The invention further provides an isolated Pgi polypeptide having the amino acid sequence encoded by the deposited clone, or the amino acid sequence in Figure 1 (SEQ ID NO:2), or a peptide or polypeptide comprising a portion of the above polypeptides.

It will be recognized in the art that some amino acid sequences of the Pgi polypeptide can be varied without significant effect of the structure or function of the protein. If such differences in sequence are contemplated, it should be remembered that there will be critical areas on the protein which determine activity.

Thus, the invention further includes variations of the Pgi polypeptide which show substantial Pgi polypeptide activity or which include regions of Pgi protein such as the protein portions discussed below. Such mutants include deletions, insertions, inversions, repeats, and type substitutions. As indicated above, guidance concerning which amino acid changes are likely to be phenotypically silent can be found in Bowie, J.U., *et al.*, "Deciphering the Message in Protein Sequences: Tolerance to Amino Acid Substitutions," *Science* 247:1306-1310 (1990).

Thus, the fragment, derivative or analog of the polypeptide of Figure 1 (SEQ ID NO:2), or the Pgi polypeptide encoded by the deposited clone, may be (i) one in which one or more of the amino acid residues are substituted with a conserved or non-conserved amino acid residue (preferably a conserved amino acid residue) and such substituted amino acid residue may or may not be one encoded by the genetic code, or (ii) one in which one or more of the amino acid residues includes a substituent group, or (iii) one in which the polypeptide is fused with another compound, such as a compound to increase the half-life of the polypeptide (for example, polyethylene glycol), or (iv) one in which the additional

amino acids are fused to the mature polypeptide, such as an IgG Fc fusion region peptide or leader or secretory sequence or a sequence which is employed for purification of the polypeptide or a proprotein sequence. Such fragments, derivatives and analogs are deemed to be within the scope of those skilled in the art from the teachings herein.

As indicated, changes are preferably of a minor nature, such as conservative amino acid substitutions that do not significantly affect the folding or activity of the protein (see Table 1).

TABLE 1. Conservative Amino Acid Substitutions.

Aromatic	Phenylalanine Tryptophan Tyrosine
Hydrophobic	Leucine Isoleucine Valine
Polar	Glutamine Asparagine
Basic	Arginine Lysine Histidine
Acidic	Aspartic Acid Glutamic Acid
Small	Alanine Serine Threonine Methionine Glycine

Of course, the number of amino acid substitutions a skilled artisan would make depends on many factors, including those described above. Generally speaking, the number of amino acid substitutions for any given Pgi polypeptide will not be more than 50, 40, 30, 20, 10, 5, or 3.

Amino acids in the Pgi protein of the present invention that are essential for function can be identified by methods known in the art, such as site-directed mutagenesis or alanine-scanning mutagenesis (Cunningham and Wells, *Science* 244:1081-1085 (1989)). The latter procedure introduces single alanine mutations

at every residue in the molecule. The resulting mutant molecules are then tested for phosphoglucose isomerase activity.

The polypeptides of the present invention are preferably provided in an isolated form, and preferably are substantially purified. By "isolated polypeptide" is intended a polypeptide removed from its native environment. Thus, a polypeptide produced and/or contained within a recombinant host cell is considered isolated for purposes of the present invention. Also intended as an "isolated polypeptide" are polypeptides that have been purified, partially or substantially, from a recombinant host cell. For example, a recombinantly produced version of the Pgi polypeptide can be substantially purified by the one-step method described in Smith and Johnson, *Gene* 67:31-40 (1988).

The polypeptides of the present invention include the Pgi polypeptide encoded by the deposited DNA and polypeptides which are at least 95% identical, still more preferably at least 96%, 97%, 98% or 99% identical to the polypeptides encoded by the deposited clone, to the polypeptide of Figure 1 (SEQ ID NO:2), and also include portions of such polypeptides with at least 30 amino acids and more preferably at least 50 amino acids.

By a polypeptide having an amino acid sequence at least, for example, 95% "identical" to a reference amino acid sequence of a Pgi polypeptide is intended that the amino acid sequence of the polypeptide is identical to the reference sequence except that the polypeptide sequence may include up to five amino acid alterations per each 100 amino acids of the reference amino acid of the Pgi polypeptide. In other words, to obtain a polypeptide having an amino acid sequence at least 95% identical to a reference amino acid sequence, up to 5% of the amino acid residues in the reference sequence may be deleted or substituted with another amino acid, or a number of amino acids up to 5% of the total amino acid residues in the reference sequence may be inserted into the reference sequence. These alterations of the reference sequence may occur at the amino or carboxy terminal positions of the reference amino acid sequence or anywhere between those terminal positions, interspersed either individually among residues in the reference sequence or in one or more contiguous groups within the reference sequence.

As a practical matter, whether any particular polypeptide is at least 95%, 96%, 97%, 98% or 99% identical to, for instance, the amino acid sequence shown in Figures 1 (SEQ ID NO:2) or to the amino acid sequence encoded by deposited clones can be determined conventionally using known computer programs such the Bestfit program (Wisconsin Sequence Analysis Package, Version 8 for Unix, Genetics Computer Group, University Research Park, 575 Science Drive, Madison, WI 53711). When using Bestfit or any other sequence alignment program to determine whether a particular sequence is, for instance, 95% identical to a reference sequence according to the present invention, the parameters are set, of course, such that the percentage of identity is calculated over the full length of the reference amino acid sequence and that gaps in homology of up to 5% of the total number of amino acid residues in the reference sequence are allowed.

The polypeptide of the present invention could be used as a molecular weight marker on SDS-PAGE gels or on molecular sieve gel filtration columns using methods well known to those of skill in the art.

N-terminal and C-terminal Deletion Mutants

In one embodiment, the present invention provides polypeptides having one or more residues deleted from the amino terminus of the amino acid sequence of the Pgi polypeptide depicted in Figure 1 or encoded by the DNA of the deposited clone. Particularly, in one embodiment, N-terminal deletions of the Pgi polypeptide can be described by the general formula m to 540, where m is any one of the integers from 2 to 539 corresponding to the position of the amino acid residue identified in SEQ ID NO:2 and, preferably, corresponds to one of the N-terminal amino acid residues identified in the N-terminal deletions specified herein. Polynucleotides encoding these polypeptides are also encompassed by the invention.

Further embodiments of the invention are directed to C-terminal deletions of the Pgi polypeptides of the invention, described by the general formula 1 to n, where n is any one of the integers from 2 to 539 corresponding to the position of

amino acid residue identified in SEQ ID NO:2, and preferably corresponds to a residue identified in one of the C-terminal deletions specified herein. Polynucleotides encoding these polypeptides are also encompassed by the invention.

Further embodiments of the invention are directed to polypeptide fragments comprising, or alternatively, consisting of, amino acid residues described by the general formula m to n, where m and n correspond to any one of the amino acid residues specified above for these symbols, respectively. Polynucleotides encoding these polypeptides are also encompassed by the invention.

The following examples are illustrative only and are not intended to limit the scope of the invention as defined by the appended claims. It will be apparent to those skilled in the art that various modifications and variations can be made in the methods of the present invention without departing from the spirit and scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

Examples

Example 1 - DNA Isolation and Purification

DNA was isolated from cultures of NRRL B-11474 cells. NRRL B-11474 cells were harvested from CM media (Table B) and suspended in 10 ml of TE pH 8 (10 mM Tris*Cl, 1 mM EDTA). Forty micrograms of RNase A and 10 milligrams of lysozyme were added per milliliter of suspension and the suspension was incubated at 37°C for 30 minutes. The suspension was made 1.0% in sodium dodecyl sulfate (SDS) and 0.1 mg/l proteinase K was added, and the cells were lysed by incubation at 37°C for 10 minutes. Nucleic acids were purified by three extractions with TE-saturated phenol (pH 7), followed by ethanol precipitation. Nucleic acid precipitates were twice washed with 80% ethanol and redissolved in TE pH 8. The concentrations of DNA were quantified

spectrophotometrically at 260 nm. Purity of DNA preparations were determined spectrophotometrically (A260/A280 and A260/A230 ratios) and by agarose gel electrophoresis (0.8% agarose in 1xTAE).

Sequencing of genomic DNA was performed, as is known by one of ordinary skill in the art, by creating libraries of plasmids and cosmids using pGEM3 and Lorist 6, respectively. The *C. glutamicum* *pgi* gene was identified by homology to glucose-6-phosphate isomerase of *Mycobacterium tuberculosis* (Swiss Prot Accession number P77895, Swiss Prot ID G6PI_MYCTU).

Example 2 - Increasing NADPH Availability by Disrupting pgi

An increase in carbon flux through the oxidative branch of the pentose phosphate pathway was achieved by disrupting the *pgi* gene which encodes 6-phosphoglucose isomerase. Two PCR primers were designed from the genomic DNA sequence described above to facilitate the amplification of a 680 bp internal region of the *C. glutamicum* *pgi* gene. These primers were:

pgif* (SEQ ID NO:3) 5' gctgatgtccacgaagctttgggac 3'

pgir* (SEQ ID NO:4) 3' gctgagaaccttggaataaggtagg 3'

Primers pgif* and pgir* contain the recognition sequence for the restriction enzyme Hind III. In the case of pgir*, it was necessary to make three changes from the *C. glutamicum* nucleotide sequence to incorporate the Hind III recognition sequence. These Hind III restriction sites facilitated subcloning.

PCR amplification conditions were employed as follows. The final volume of each PCR reaction was 100 µl. 100 ng of each primer was used along with 50 ng of high molecular weight *C. glutamicum* ATCC 21799 genomic DNA and 2.5 units of Taq DNA polymerase. Reaction buffer was included at a concentration recommended by the manufacturer (Stratagene) and dNTPs were also included at a final concentration of 200 µM. Cycling parameters were as follows: 94 °C for 1 minute, followed by 94 °C for 30 seconds, 60 °C for 30

seconds and 72 °C for 1 minute (30 cycles), 72 °C for 7 minutes followed by refrigeration.

On restriction with Hind III, the PCR product was reduced in size to approximately 660 bp. This fragment was then subcloned into the suicide vector pBGS131. The resulting subclone was designated pDPTpgi2.

Following electrotransformation into competent *C. glutamicum* (NRRL B11474) cells, integrants were selected for on CM (Table B) agar plates containing kanamycin at a final concentration of 10 µg/ml. Enzyme assay confirmed the absence of phosphoglucose isomerase activity in the mutant strains, indicating that the *pgi* gene in these strains had been disrupted.

Shake flask experiments indicate that the *C. glutamicum* (NRRL B11474) *pgi* mutants have improved lysine titers and yields when compared to *C. glutamicum* (NRRL B11474) (Table A).

Table A: Lysine production on FM3 (Table C) media

Strain	Growth	Titer	Yield
NRRL B11474	46	25	42
NRRL B11474:: <i>pgi</i> 2A	40	31	52
Growth	= optical density at 660 nm		
Titer	= grams of lysine / liter of medium		
Yield	= (grams of lysine / grams of glucose consumed)*100		

Table B: CM Media

Volume:	1000 ml	% Agar:	0
	Sucrose	50 g	
	KH ₂ PO ₄	0.5 g	
5	K ₂ HPO ₄	1.5 g	
	Urea	3 g	
	MgSO ₄ * 7H ₂ O	0.5 g	
	Polypeptone	20 g	
	Beef Extract	5 g	
10	Biotin	12.5 ml (60mg/L)	
	Thiamine	25 ml (120mg/L)	
	Niacinamide	25 ml (5g/L)	
	L-Methionine	0.5 g	
	L-Threonine	0.25 g	
15	L-Alanine	0.5 g	
	Bring to volume	1000 mls with DI water.	
	pH - about 7.1		

Table C: FM3 Media

Per liter

20	(NH ₄) ₂ SO ₄	50g
	KH ₂ PO ₄	1g
	MgSO ₄ *7H ₂ O	0.4g
	MnSO ₄ *H ₂ O	0.01g
	FeSO ₄ *7H ₂ O	0.01g
25	Biotin	0.03mg
	Corn Steep Liquor	4% dry solids final concentration
	Glucose	6% final concentration
	CaCO ₃	50g

Example 3 - Disrupting the Gene Encoding 6-Phosphofructokinase (pfkA)

The gene encoding for 6-phosphofructokinase (pfkA) was disrupted in a method similar to that described for the *pgi* gene in Example 2. Disruption of the *pfkA* gene was verified by enzyme assay of extracts of the mutants and showed

that 6-phosphofructokinase activity was lacking. Unexpectedly, the *C. glutamicum* (NRRL B-11474) pfkA mutants were unable to utilize glucose.

* * * * *

5 All patents and publications referred to herein are hereby expressly incorporated in their entirety by reference.

While the foregoing invention has been described in some detail for purposes of clarity and understanding, it will be appreciated by one skilled in the art from a reading of this disclosure that various changes in form and detail can be made without departing from the true scope of the invention and appended claims.

What Is Claimed Is:

1. A method of producing L-amino acids comprising:
culturing an altered bacterial cell having an increased amount of
NADPH as compared to an unaltered bacterial cell, wherein L-amino acid yields
from said altered bacterial cell are greater than yields from an unaltered bacterial
cell.

2. The method of claim 1, wherein said altered bacterial cell has
increased carbon flux through the oxidative branch of the pentose phosphate
pathway.

3. The method of claim 2, wherein said altered bacterial cell has an
increased amount of one or more enzymes selected from the group comprising
glucose-6-phosphate dehydrogenase, lactonase and 6-phosphogluconate
dehydrogenase.

4. The method of claim 1, wherein said altered bacterial cell has a
decreased carbon flux through the glycolytic pathway.

5. The method of claim 4, wherein said altered bacterial cell has a
decreased amount of 6-phosphoglucose isomerase enzymatic activity.

6. The method of claim 1, wherein said L-amino acid yields from
said altered bacterial cell are from about 1% to about 100% greater than from said
unaltered bacterial cell.

7. The method of claim 1, wherein said altered bacterial cell has a
mutant *pgi* gene.

8. The method of claim 1, wherein said altered bacterial cell is
produced by

- (a) subcloning an internal region of a *pgi* gene; and
- (b) inserting said resulting vector from step (a) into a bacterial genome via homologous recombination.

5 9. The method of claim 1, wherein said altered bacterial cell has an increased amount of malic enzyme.

 10. The method of claim 1, wherein said altered bacterial cell has an increased amount of isocitrate dehydrogenase.

 11. The method of claim 1, wherein said altered bacterial cell is a *Corynebacterium glutamicum* cell.

10 12. The method of claim 11, wherein said *Corynebacterium glutamicum* cell has a gene selected from the group consisting of a mutated *pgi* gene.

 13. The method of claim 1, wherein said L-amino acid comprises L-lysine.

15 14. A vector comprising pDPTpgi2.

 15. A method of producing a bacterial cell with a mutated *pgi* gene comprising:

- (a) subcloning an internal region of the *pgi* gene into a suicide vector; and
- 20 (b) inserting said resulting vector from step (a) into a bacterial genome whereby a bacterial cell with an altered *pgi* gene is produced.

16. The method of claim 15, wherein said suicide vector is selected from the group comprising pBGS131 and Col E1 based replicons with selectable marker.

17. An altered bacterial cell produced according to the method of claim 15.

18. A method of producing L-amino acids comprising:
culturing an altered bacterial cell having a decreased amount of 6-phosphoglucose isomerase enzymatic activity as compared to an unaltered bacterial cell wherein L-amino acid yields from said altered bacterial cell are greater than yields from an unaltered bacterial cell.

19. The method of claim 18, wherein said L-amino acid yields from said altered bacterial cell are from about 1% to about 100% greater than from said unaltered bacterial cell.

20. The method of claim 18, wherein said altered bacterial cell has a mutant *pgi* gene.

21. The method of claim 18, wherein said altered bacterial cell is produced by

- (a) subcloning an internal region of a *pgi* gene; and
- (b) inserting said resulting vector from step (a) into a bacterial genome via homologous recombination.

22. The method of claim 18, wherein said altered bacterial cell is a *Corynebacterium glutamicum* cell.

23. The method of claim 18, wherein said L-amino acid comprises L-lysine.

Methods for Producing L-Amino Acids

Abstract

The present invention relates, in general, to a method of producing L-amino acids comprising culturing altered bacterial cells having increased amounts of NADPH as compared to unaltered bacterial cells whereby L-amino acids yields from said altered bacterial cells are greater than yields from unaltered bacterial cells. The invention also relates to a gene encoding phosphoglucosomerase.

A270-36 wpd

1 ATGGCGGACATTTTCGACCACCCAGGCTTGGCAAGACCTGACCGATCATTACTCAAACCTTC 60
 M A D I S T T Q A W Q D L T D H Y S N F
 61 CAGGCAACCACTCTGCGTGAACCTTTTCAAGGAAGAAAACCGCGCCGAGAAGTACACCTTC 120
 Q A T T L R E L F K E E N R A E K Y T F
 121 TCCGCGGCTGGCCTCCACGTCGACCTGTCTGAAGAATCTGCTTGACGACGCCACCCTCACC 180
 S A A G L H V D L S K N L L D D A T L T
 181 AAGCTCCTTGCACTGACCGAAGAATCTGGCCTTCGCGAACGCATTGACGCGATGTTTGCC 240
 K L L A L T E E S G L R E R I D A M F A
 241 GGTGAACACCTCAACAACACCGAAGACCGCGCTGTCCTCCACACCGCGCTGCGCCTTCCT 300
 G E H L N N T E D R A V L H T A L R L P
 301 CCCGAAGCTGATCTGTCAGTAGATGGCCAAGATGTTGCTGCTGATGTCCACGAAGTTTTG 360
 P E A D L S V D G Q D V A A D V H E V L
 361 GGACGCATGCGTGACTTCGCTACTGCGCTGCGCTCAGGCAACTGGTTGGGACACACCGGC 420
 G R M R D F A T A L R S G N W L G H T G
 421 CACACGATCAAGAAGATCGTCAACATTGGTATCGGTGGCTCTGACCTCGGACCAGCCATG 480
 H T I K K I V N I G I G G S D L G P A M
 481 GCTACGAAGGCTCTGCGTGCATACGCGACCGCTGGTATCTCAGCAGAATTCGTCTCCAAC 540
 A T K A L R A Y A T A G I S A E F V S N
 541 GTCGACCCAGCAGACCTCGTTTCTGTGTTGGAAGACCTCGATGCAGAATCCACATTGTTC 600
 V D P A D L V S V L E D L D A E S T L F

FIG.1A

601 GTGATCGCTTCGAAAACTTTTACCACCCAGGAGACGCTGTCTAACGCTCGTGCAGCTCGT 660
 -----+-----+-----+-----+-----+-----+-----+
 V I A S K T F T T Q E T L S N A R A A R
 661 GCTTGGCTGGTAGAGAAGCTCGGTGAAGAGGCTGTCGCGAAGCATTTCGTCGCAGTGTCC 720
 -----+-----+-----+-----+-----+-----+-----+
 A W L V E K L G E E A V A K H F V A V S
 721 ACCAATGCTGAAAAGGTCGCAGAGTTCGGTATCGACACGGACAACATGTTCCGGCTTCTGG 780
 -----+-----+-----+-----+-----+-----+-----+
 T N A E K V A E F G I D T D N M F G F W
 781 GACTGGGTTCGGAGGTCGTTACTCCGTGGACTCCGCAGTTGGTCTTTCCTCATGGCAGTG 840
 -----+-----+-----+-----+-----+-----+-----+
 D W V G G R Y S V D S A V G L S L M A V
 841 ATCGGCCCTCGCGACTTCATGCGTTTCCTCGGTGGATTCCACGCGATGGATGAACACTTC 900
 -----+-----+-----+-----+-----+-----+-----+
 I G P R D F M R F L G G F H A M D E H F
 901 CGCACCACCAAGTTCGAAGAGAACGTTCCAATCTTGATGGCTCTGCTCGGTGTCTGGTAC 960
 -----+-----+-----+-----+-----+-----+-----+
 R T T K F E E N V P I L M A L L G V W Y
 961 TCCGATTTCTATGGTGCAGAAACCCACGCTGTCCTACCTTATTCCGAGGATCTCAGCCGT 1020
 -----+-----+-----+-----+-----+-----+-----+
 S D F Y G A E T H A V L P Y S E D L S R
 1021 TTTGCTGCTTACCTCCAGCAGCTGACCATGGAATCAAACGGCAAGTCAGTCCACCGCGAC 1080
 -----+-----+-----+-----+-----+-----+-----+
 F A A Y L Q Q L T M E S N G K S V H R D
 1081 GGCTCCCCTGTTTCCACTGGCACTGGCGAAATTTACTGGGGTGAGCCTGGCACAAATGGC 1140
 -----+-----+-----+-----+-----+-----+-----+
 G S P V S T G T G E I Y W G E P G T N G
 1141 CAGCACGCTTTCTTCCAGCTGATCCACCAGGGCACTCGCCTTGTTCCAGCTGATTTTCATT 1200
 -----+-----+-----+-----+-----+-----+-----+
 Q H A F F Q L I H Q G T R L V P A D F I

FIG.1B

1201 GGTTCGCTCGTCCAAAGCAGGATCTTCCTGCCGGTGAGCGCACCATGCATGACCTTTTG 1260
 -----+-----+-----+-----+-----+-----+
 G F A R P K Q D L P A G E R T M H D L L
 1261 ATGAGCAACTTCTTCGCACAGACCAAGGTTTTGGCTTTCGGTAAGAACGCTGAAGAGATC 1320
 -----+-----+-----+-----+-----+-----+
 M S N F F A Q T K V L A F G K N A E E I
 1321 GCTGCGGAAGGTGTCGCACCTGAGCTGGTCAACCACAAGGTCATGCCAGGTAATCGCCCA 1380
 -----+-----+-----+-----+-----+-----+
 A A E G V A P E L V N H K V M P G N R P
 1381 ACCACCACCATTTTGGCGGAGGAACTTACCCCTTCTATTCTCGGTGCGTTGATCGCTTTG 1440
 -----+-----+-----+-----+-----+-----+
 T T T I L A E E L T P S I L G A L I A L
 1441 TACGAACACATCGTGATGGTTCAGGGCGTGATTTGGGACATCAACTCCTTCGACCAATGG 1500
 -----+-----+-----+-----+-----+-----+
 Y E H I V M V Q G V I W D I N S F D Q W
 1501 GGTGTTGAACTGGGCAAACAGCAGGCAAATGACCTCGCTCCGGCTGTCTCTGGTGAAGAG 1560
 -----+-----+-----+-----+-----+-----+
 G V E L G K Q Q A N D L A P A V S G E E
 1561 GATGTTGACTCGGGAGATTCTTCCACTGATTCACTGATTAAGTGGTACCGCGCAAATAGG 1620
 -----+-----+-----+-----+-----+-----+
 D V D S G D S S T D S L I K W Y R A N R
 TAG
 1621 --- 1623

*

FIG.1C

SEQUENCE LISTING

<110> O'Donohue, Michael R.
Hanke, Paul D.

<120> Methods for Producing L-Amino Acids

<130> 1533.1010002

<140>

<141>

<150> 60/150,017

<151> 1999-08-20

<150> 60/145,217

<151> 1999-07-23

<160> 4

<170> PatentIn Ver. 2.1

<210> 1

<211> 1623

<212> DNA

<213> Corynebacterium glutamicum

<220>

<221> CDS

<222> (1)..(1620)

<400> 1

```

atg gcg gac att tcg acc acc cag gct tgg caa gac ctg acc gat cat   48
Met Ala Asp Ile Ser Thr Thr Gln Ala Trp Gln Asp Leu Thr Asp His
   1             5             10             15

tac tca aac ttc cag gca acc act ctg cgt gaa ctt ttc aag gaa gaa   96
Tyr Ser Asn Phe Gln Ala Thr Thr Leu Arg Glu Leu Phe Lys Glu Glu
             20             25             30

aac cgc gcc gag aag tac acc ttc tcc gcg gct ggc ctc cac gtc gac   144
Asn Arg Ala Glu Lys Tyr Thr Phe Ser Ala Ala Gly Leu His Val Asp
             35             40             45

ctg tcg aag aat ctg ctt gac gac gcc acc ctc acc aag ctc ctt gca   192
Leu Ser Lys Asn Leu Leu Asp Asp Ala Thr Leu Thr Lys Leu Leu Ala
             50             55             60

ctg acc gaa gaa tct ggc ctt cgc gaa cgc att gac gcg atg ttt gcc   240
Leu Thr Glu Glu Ser Gly Leu Arg Glu Arg Ile Asp Ala Met Phe Ala
             65             70             75             80

ggg gaa cac ctc aac aac acc gaa gac cgc gct gtc ctc cac acc gcg   288
Gly Glu His Leu Asn Asn Thr Glu Asp Arg Ala Val Leu His Thr Ala
             85             90             95

ctg cgc ctt cct ccc gaa gct gat ctg tca gta gat ggc caa gat gtt   336
Leu Arg Leu Pro Pro Glu Ala Asp Leu Ser Val Asp Gly Gln Asp Val
             100            105            110

gct gct gat gtc cac gaa gtt ttg gga cgc atg cgt gac ttc gct act   384

```

Ala	Ala	Asp 115	Val	His	Glu	Val	Leu 120	Gly	Arg	Met	Arg	Asp 125	Phe	Ala	Thr	
gcg Ala	ctg Leu	cgc Arg	tca Ser	ggc Gly	aac Asn	tgg Trp	ttg Leu	gga Gly	cac His	acc Thr	ggc Gly	cac His	acg Thr	atc Ile	aag Lys	432
aag Lys 145	atc Ile	gtc Val	aac Asn	att Ile	ggg Gly 150	atc Ile	ggg Gly	ggc Gly	tct Ser	gac Asp 155	ctc Leu	gga Gly	cca Pro	gcc Ala	atg Met 160	480
gct Ala	acg Thr	aag Lys	gct Ala	ctg Leu 165	cgt Arg	gca Ala	tac Tyr	gcg Ala	acc Thr 170	gct Ala	ggg Gly	atc Ile	tca Ser	gca Ala 175	gaa Glu	528
ttc Phe	gtc Val	tcc Ser	aac Asn 180	gtc Val	gac Asp	cca Pro	gca Ala	gac Asp 185	ctc Leu	gtt Val	tct Ser	gtg Val	ttg Leu 190	gaa Glu	gac Asp	576
ctc Leu	gat Asp	gca Ala 195	gaa Glu	tcc Ser	aca Thr	ttg Leu	ttc Phe 200	gtg Val	atc Ile	gct Ala	tcg Ser	aaa Lys 205	act Thr	ttt Phe	acc Thr	624
acc Thr	cag Gln 210	gag Glu	acg Thr	ctg Leu	tct Ser	aac Asn 215	gct Ala	cgt Arg	gca Ala	gct Ala	cgt Arg 220	gct Ala	tgg Trp	ctg Leu	gta Val	672
gag Glu 225	aag Lys	ctc Leu	ggg Gly	gaa Glu 230	gag Glu	gct Ala	gtc Val	gcg Ala	aag Lys	cat His 235	ttc Phe	gtc Val	gca Ala	gtg Val	tcc Ser 240	720
acc Thr	aat Asn	gct Ala	gaa Glu	aag Lys 245	gtc Val	gca Ala	gag Glu	ttc Phe	ggg Gly 250	atc Ile	gac Asp	acg Thr	gac Asp	aac Asn 255	atg Met	768
ttc Phe	ggc Gly	ttc Phe	tgg Trp 260	gac Asp	tgg Trp	gtc Val	gga Gly	ggg Gly 265	cgt Arg	tac Tyr	tcc Ser	gtg Val	gac Asp 270	tcc Ser	gca Ala	816
gtt Val	ggg Gly	ctt Leu 275	tcc Ser	ctc Leu	atg Met	gca Ala	gtg Val 280	atc Ile	ggc Gly	cct Pro	cgc Arg	gac Asp 285	ttc Phe	atg Met	cgt Arg	864
ttc Phe	ctc Leu 290	ggg Gly	gga Gly	ttc Phe	cac His	gcg Ala 295	atg Met	gat Asp	gaa Glu	cac His	ttc Phe 300	cgc Arg	acc Thr	acc Thr	aag Lys	912
ttc Phe 305	gaa Glu	gag Glu	aac Asn	gtt Val	cca Pro 310	atc Ile	ttg Leu	atg Met	gct Ala	ctg Leu 315	ctc Leu	ggg Gly	gtc Val	tgg Trp	tac Tyr 320	960
tcc Ser	gat Asp	ttc Phe	tat Tyr	ggg Gly 325	gca Ala	gaa Glu	acc Thr	cac His	gct Ala 330	gtc Val	cta Leu	cct Pro	tat Tyr	tcc Ser 335	gag Glu	1008
gat Asp	ctc Leu	agc Ser	cgt Arg 340	ttt Phe	gct Ala	gct Ala	tac Tyr	ctc Leu 345	cag Gln	cag Gln	ctg Leu	acc Thr 350	atg Met	gaa Glu	tca Ser	1056
aac Asn	ggc Gly	aag Lys 355	tca Ser	gtc Val	cac His	cgc Arg	gac Asp 360	ggc Gly	tcc Ser	cct Pro	gtt Val 365	tcc Ser	act Thr	ggc Gly	act Thr	1104

```

ggc gaa att tac tgg ggt gag cct ggc aca aat ggc cag cac gct ttc 1152
Gly Glu Ile Tyr Trp Gly Glu Pro Gly Thr Asn Gly Gln His Ala Phe
370 375 380

ttc cag ctg atc cac cag ggc act cgc ctt gtt cca gct gat ttc att 1200
Phe Gln Leu Ile His Gln Gly Thr Arg Leu Val Pro Ala Asp Phe Ile
385 390 395 400

ggt ttc gct cgt cca aag cag gat ctt cct gcc ggt gag cgc acc atg 1248
Gly Phe Ala Arg Pro Lys Gln Asp Leu Pro Ala Gly Glu Arg Thr Met
405 410 415

cat gac ctt ttg atg agc aac ttc ttc gca cag acc aag gtt ttg gct 1296
His Asp Leu Leu Met Ser Asn Phe Phe Ala Gln Thr Lys Val Leu Ala
420 425 430

ttc ggt aag aac gct gaa gag atc gct gcg gaa ggt gtc gca cct gag 1344
Phe Gly Lys Asn Ala Glu Glu Ile Ala Ala Glu Gly Val Ala Pro Glu
435 440 445

ctg gtc aac cac aag gtc atg cca ggt aat cgc cca acc acc acc att 1392
Leu Val Asn His Lys Val Met Pro Gly Asn Arg Pro Thr Thr Thr Ile
450 455 460

ttg gcg gag gaa ctt acc cct tct att ctc ggt gcg ttg atc gct ttg 1440
Leu Ala Glu Glu Leu Thr Pro Ser Ile Leu Gly Ala Leu Ile Ala Leu
465 470 475 480

tac gaa cac atc gtg atg gtt cag ggc gtg att tgg gac atc aac tcc 1488
Tyr Glu His Ile Val Met Val Gln Gly Val Ile Trp Asp Ile Asn Ser
485 490 495

ttc gac caa tgg ggt gtt gaa ctg ggc aaa cag cag gca aat gac ctc 1536
Phe Asp Gln Trp Gly Val Glu Leu Gly Lys Gln Gln Ala Asn Asp Leu
500 505 510

gct ccg gct gtc tct ggt gaa gag gat gtt gac tcg gga gat tct tcc 1584
Ala Pro Ala Val Ser Gly Glu Glu Asp Val Asp Ser Gly Asp Ser Ser
515 520 525

act gat tca ctg att aag tgg tac cgc gca aat agg tag 1623
Thr Asp Ser Leu Ile Lys Trp Tyr Arg Ala Asn Arg
530 535 540

```

<210> 2

<211> 540

<212> PRT

<213> Corynebacterium glutamicum

<400> 2

```

Met Ala Asp Ile Ser Thr Thr Gln Ala Trp Gln Asp Leu Thr Asp His
1 5 10 15

```

```

Tyr Ser Asn Phe Gln Ala Thr Thr Leu Arg Glu Leu Phe Lys Glu Glu
20 25 30

```

```

Asn Arg Ala Glu Lys Tyr Thr Phe Ser Ala Ala Gly Leu His Val Asp
35 40 45

```

```

Leu Ser Lys Asn Leu Leu Asp Asp Ala Thr Leu Thr Lys Leu Leu Ala
50 55 60

```

Leu 65	Thr	Glu	Glu	Ser	Gly 70	Leu	Arg	Glu	Arg	Ile 75	Asp	Ala	Met	Phe	Ala 80
Gly	Glu	His	Leu	Asn 85	Asn	Thr	Glu	Asp	Arg 90	Ala	Val	Leu	His	Thr 95	Ala
Leu	Arg	Leu	Pro 100	Pro	Glu	Ala	Asp	Leu 105	Ser	Val	Asp	Gly	Gln 110	Asp	Val
Ala	Ala	Asp 115	Val	His	Glu	Val	Leu 120	Gly	Arg	Met	Arg	Asp 125	Phe	Ala	Thr
Ala	Leu 130	Arg	Ser	Gly	Asn 135	Trp	Leu	Gly	His	Thr	Gly 140	His	Thr	Ile	Lys
Lys 145	Ile	Val	Asn	Ile	Gly 150	Ile	Gly	Gly	Ser	Asp 155	Leu	Gly	Pro	Ala	Met 160
Ala	Thr	Lys	Ala	Leu 165	Arg	Ala	Tyr	Ala	Thr 170	Ala	Gly	Ile	Ser	Ala 175	Glu
Phe	Val	Ser	Asn 180	Val	Asp	Pro	Ala	Asp 185	Leu	Val	Ser	Val	Leu 190	Glu	Asp
Leu	Asp 195	Ala	Glu	Ser	Thr	Leu	Phe 200	Val	Ile	Ala	Ser	Lys 205	Thr	Phe	Thr
Thr	Gln 210	Glu	Thr	Leu	Ser	Asn 215	Ala	Arg	Ala	Ala	Arg 220	Ala	Trp	Leu	Val
Glu 225	Lys	Leu	Gly	Glu	Glu 230	Ala	Val	Ala	Lys	His 235	Phe	Val	Ala	Val	Ser 240
Thr	Asn	Ala	Glu	Lys 245	Val	Ala	Glu	Phe	Gly 250	Ile	Asp	Thr	Asp	Asn 255	Met
Phe	Gly	Phe	Trp 260	Asp	Trp	Val	Gly	Gly 265	Arg	Tyr	Ser	Val	Asp 270	Ser	Ala
Val	Gly 275	Leu	Ser	Leu	Met	Ala	Val 280	Ile	Gly	Pro	Arg	Asp 285	Phe	Met	Arg
Phe 290	Leu	Gly	Gly	Phe	His 295	Ala	Met	Asp	Glu	His 300	Phe	Arg	Thr	Thr	Lys
Phe 305	Glu	Glu	Asn	Val	Pro 310	Ile	Leu	Met	Ala	Leu 315	Leu	Gly	Val	Trp	Tyr 320
Ser	Asp	Phe	Tyr	Gly 325	Ala	Glu	Thr	His	Ala 330	Val	Leu	Pro	Tyr	Ser 335	Glu
Asp	Leu	Ser	Arg 340	Phe	Ala	Ala	Tyr	Leu 345	Gln	Gln	Leu	Thr	Met 350	Glu	Ser
Asn	Gly 355	Lys	Ser	Val	His	Arg	Asp 360	Gly	Ser	Pro	Val	Ser 365	Thr	Gly	Thr
Gly	Glu 370	Ile	Tyr	Trp	Gly	Glu 375	Pro	Gly	Thr	Asn	Gly 380	Gln	His	Ala	Phe
Phe 385	Gln	Leu	Ile	His	Gln 390	Gly	Thr	Arg	Leu	Val 395	Pro	Ala	Asp	Phe	Ile 400


```
<210> 3
<211> 25
<212> DNA
<213> Corynebacterium glutamicum

<400> 3
gctgatgtcc acgaagcttt gggac

<210> 4
<211> 25
<212> DNA
<213> Corynebacterium glutamicum

<400> 4
gctgagaacc ttggaataag gtagg
```

25